HTDDEUCE: COMPLETE TWIN CAM SOFTAIL® DEUCE® KIT
INCLUDES 207 PIECES

ALL OF THE LINES THAT ARE IN BOLD ITALIC ARE INCLUDED IN THE HTD166

Note: Any time that we indicate that you need to use **SILICONE**, we use a water-soluble, clear silicone gasket maker.

HTD100	***12***	***Around the primary cover***
	6	***Over transmission clutch release cover***
	10	***Cam cover bolts right side***
	8	***Lifter cover push rod bolts right side***
	4	***Right side upper transmission housing cover bolts***
	1	***On transmission housing just left of clutch release cover***
	2	***Front of frame regulator mounting bolts***
	2	***On front of regulator***
	1	***On transmission housing just right of clutch release cover***
	1	Brake line junction mounting bolt under triple tree
	1	***Speed sensor bolt on top of transmission housing***
	1	***Crankshaft position sensor bolt in front of cylinders next to oil filter***
HTD181	4	Over small 12-point bolts on front and rear brake calipers
HTD200	***1***	***Over rear shifter rod lever mounting bolt behind the inner primary cover***
	4	On the handlebar clamp bolts **(IMPORTANT: Check clearance on outer rim of all 4 bolts before you completely engage them and push them all down**)
	4	***On the right side under the clutch release cover on transmission housing***
	1	***Right side starter housing mounting bolt***
	3	**SILICONE** on front & rear brake line to caliper mounting bolts as well as rear master cylinder banjo bolt
HTD211	1	Right side on the backside of the brake pedal
HTD220	4	**SILICONE** in the center of bolts on the front of the rear fender struts
	2	***Front of engine on oil filter mount***
	1	Snip off stem of mushroom cap, file it evenly down and **SILICONE** it over the casing hole in front of the clutch release cover on transmission housing
	1	Right side **SILICONE** in empty casing hole in transmission housing behind clutch release cover
HTD265	5	Front brake disc mounting bolts **(NOTE: Order 5 more of you bike has dual front discs)**
	4	**SILICONE** on the inner front fender, covers the bolts on the inside
	1	**SILICONE** in the center of the choke knob **(Carbureted models only)**
HTD282	7	Large 12-point bolts on both front and rear brake calipers, 4 on the front and 3 on the rear
HTD288	***8***	***SILICONE on rocker cover bolts, requires a few drops of SILICONE on stem***
HTD300	***1***	***On the frame down tube bolt behind engine above transmission cover***
	2	Right side on the rear footpeg to exhaust bracket
	2	***Right side lower transmission mounting bracket bolts (IMPORTANT: Install the 1-HTD500 on the lower engine to transmission mounting bolt prior to installing these HTD300s)***

HTD311	***6 of** 8*	***On left side on engine case bolts under cylinder heads***
	1	Top of kickstand bolt
	1	Left side shift lever bolt
	3	Replace acorns on left side rear belt guard with supplied ½" nuts and push on Hot Toppers®
	1	Replace acorn on left side shifter rod with supplied ½" nut and push on Hot Topper®
	2	On right side exhaust mounts between the pipes
	1	**SILICONE** on brake master cylinder banjo fitting on the right side of handlebars
HTD342	***1***	***Right front motor mount bolt***
HTD343	***1***	***Left side front motor mount nut***
HTD344	2	Lower handlebar riser bolts below the upper fork leg triple tree
	1	Left side lower motor mount bolt underneath footboard behind kickstand
	1	On right side on the rear shock absorber mounting bolt
	2	**SILICONE** on the backside of the lower triple tree mounting bolts
HTD355	5	Left side over rear sprocket mounting bolts and washers **(IMPORTANT: Check clearance between the engaged part and the belt guard ` mounting nut on one piece prior to installing all 5)**
HTD365	5	Over rear brake disc mounting bolts
	1	**SILICONE** on the mounting bolt in the middle of the air cleaner cover
HTD420	***1***	***Left side frame down tube behind engine above transmission cover on black mounting nut on the seat post***
	6	***SILICONE over left and right side front footboard mounting plate bolts***
HTD500	***2***	***On left side upper motor mount bolts above horn under gas tank***
	4	Over footpeg mounting bolts
	2	Rear axle adjuster bolts
	1	Right side rear brake pedal mount at pivot
	1	Right side headlight mount
	1	Left side front gas tank mount
	1	Under the lower triple tree on the front fork
	1	***Lower right side engine to transmission bolt (IMPORTANT: Install this 1-HTD500 on the lower engine to transmission mounting bolt prior to installing the 2-HTD300s)***
HTD600	1	Right side replace acorn on front gas tank mount with supplied 9/16" nut then push cover over
	4	Footpeg mounting nuts
	***1 of** 2*	***Top left** and right side **engine to transmission bolts***
	3	Left side nuts and studs top engine mount, horn and enrichener cable bracket
	1	Left side on headlight mount replace acorn with supplied 9/16" nut then push cover over
	3	**SILICONE** over exhaust nuts on right side **(SILICONE REQUIRED although our cover slides over nut, the stud prevents total engagement so add some SILICONE)**
HTD708	1	Conversion kit!! Replace button torx screws on brake and clutch housings with

		supplied allen bolts and press on Hot Toppers®
HTD723	1	Conversion kit!! Replace button torx screws on derby and inspection covers with supplied allen bolts and press on Hot Toppers® (**IMPORTANT: when replacing each button torx screw with allen bolt, make sure the allen bolt is the exact length of the button torx bolt. Also be sure to only change one bolt at a time so the gaskets do not loosen)**

ADDITIONAL OPTIONS NOT INCLUDED

HTD100	1	**SILICONE** on brake line clamp on the backside upper triple tree
	2	**SILICONE** above the air cleaner on the top carburetor screws
	1	**SILICONE** on bolt on the front top of your gas tank to tachometer cover
HTD220	3	**SILICONE** in the holes on the back side of front caliper
HTD343	1	Left side swingarm nut
HTD555	1	Right side **SILICONE** below starter motor cover behind exhaust pipe on black nut and stud
	13	Windshield screw covers that fits all Harley Davidson® detachable lexan windshields 9 on the front and 4 on the sides
HTD600	1	**SILICONE** over acorn nut on horn cover