

HTD178 1984-2003 SPORTSTER® STARTER KIT

74 pieces (covers engine, transmission and primary)

Note: Any time that we indicate that you need to use **SILICONE**, we use a water-soluble, clear silicone gasket maker.

HTD100	11	Around the primary cover
	1	Speed sensor bolt under oil tank
	8	On the top of rocker box covers
	4	Right side on the front of the lifter covers
	14	Right side gear case cover
	1	Right side underneath gear case cover
HTD200	4	Right side lifter cover push rod bolts
	2	On the left side engine case bolts
	2	Left side on the primary bolts
	2	Right side rear master cylinder
	1	Left side front gas tank mounting bolt
	1	Left side on the gas tank to frame mounting bolt above the rear cylinder
HTD265	2	Air cleaner mounting bolts (SILICONE may be required if a friction fit is not achieved)
HTD300	2	Left side on the top motor mount bolts behind horn
	2	Left side behind petcock
HTD311	1	Left side nut or bolt on center engine mount behind enrichment cable cover or horn bracket
	1	Right side front gas tank mounting nut
HTD344	1	Exhaust bracket mounting nut, bottom of sprocket cover
HTD400	1	Lower front of sprocket cover (Forward controls only)
HTD420	1	Left side on the underside of the primary cover
HTD500	4	Upper front cylinder bracket to frame mounting bolts
	4	Front lower left engine to frame mounting plate bolts
	2	Front lower right engine to frame mounting plate bolts
HTD600	1	Right side transmission to frame mounting bolt behind speed sensor
	1	Behind rear cylinder, oil tank mount (Black nut and stud behind battery box)