

HTD133 2004 SPORTSTER® STARTER KIT

77 pieces covers engine, transmission and primary

Note: Any time that we indicate that you need to use **SILICONE**, we use a water-soluble, clear silicone gasket maker.

HTD100	16	Around the primary cover
	13	Right side gear case cover
	8	On the top of rocker box covers
	1	Speed sensor bolt behind the starter housing
	1	Front left side on the crankshaft position sensor
	8	Lifter cover push rod bolts right side
	4	On the front of the lifter covers
HTD211	1	Right side underneath gear case cover
	1	Behind the primary cover on the grounding bolt behind the starter housing
HTD265	2	Air cleaner mounting bolts
	2	Left side on the shifter rod bolts (Forward controls only)
HTD300	2	On the top motor mount bolts left side behind horn
	1	Right side exhaust to gear case mounting bolt
	1	Right side front exhaust bracket bolt under the gear case
	1	Right side exhaust mounting bracket bolt behind the gear case
HTD311	5	On the left side engine case bolts
HTD365	4	Upper front cylinder tie-link bracket to frame engine mounting bolts
	4	Lower front cylinder tie-link bracket to frame engine mounting bolts
	1	Left side on back of the primary cover lower frame to engine mounting bolt
HTD420	1	Left side on the underside of the primary cover